



WIAP®

MEMV®

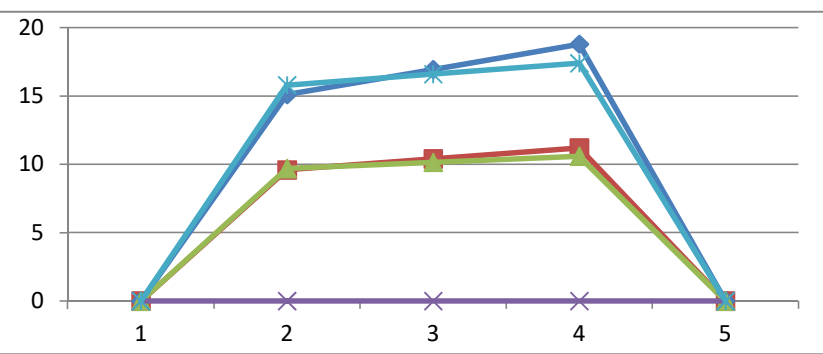


Metall entspannen mit Vibration

G Verschiebung alle 3 Achsen X / Y / Z Achsrichtung D 1 bis D5

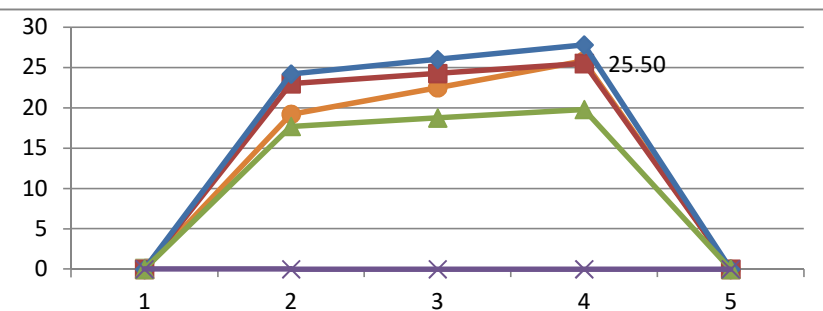
| | | | | | | | | | | | | | | | | |
|------------------|------------|-------|----------------|------------------------|---------|-------------|------|-------|-------|---|------|------|------|-------|-------|---|
| Kunde: | ***** | | Stückart/Name: | Turm 4-024-0101, G6640 | | | | | | | | | | | | |
| Bestell Nr. | | | Zeichn.Nr.: | | | | | | | | | | | | | |
| Auftrags Nr. | | | Material | | | | | | | | | | | | | |
| Datum: | 08.08.2019 | | Gewicht | 1500 kg | | | | | | | | | | | | |
| Excenter Stufe % | | | | | | | | | | | | | | | | |
| | | D1 0° | D2 45° | D3 90° | D4 135° | D5 Vertikal | | | | | | | | | | |
| X Achse | 0 | 9.60 | 11.20 | 0 | 15.10 | 18.80 | 0 | 9.70 | 10.60 | 0 | 0.00 | 0.00 | 0 | 15.80 | 17.40 | 0 |
| Y Achse | 0 | 23.00 | 25.50 | 0 | 24.20 | 27.80 | 0 | 17.70 | 19.80 | 0 | 0.00 | 0.00 | 0 | 19.20 | 25.80 | 0 |
| Z Achse | 0 | 10.00 | 12.20 | 0 | 4.80 | 5.60 | 0 | 2.90 | 3.10 | 0 | 0.00 | 0.00 | 0 | 7.00 | 7.10 | 0 |
| 4. Ablauf | 8Min | | 8Min | | 8Min | | 8Min | | 8Min | | 8Min | | 8Min | | 8Min | |

| X Achse | | G Verschiebung 9,81 m/s ² |
|---------|-------|--------------------------------------|
| D1 X | -1.60 | |
| D2 X | -3.70 | |
| D3 X | -0.90 | |
| D4 X | 0.00 | |
| D5 X | -1.60 | |
| Total | 7.80 | |

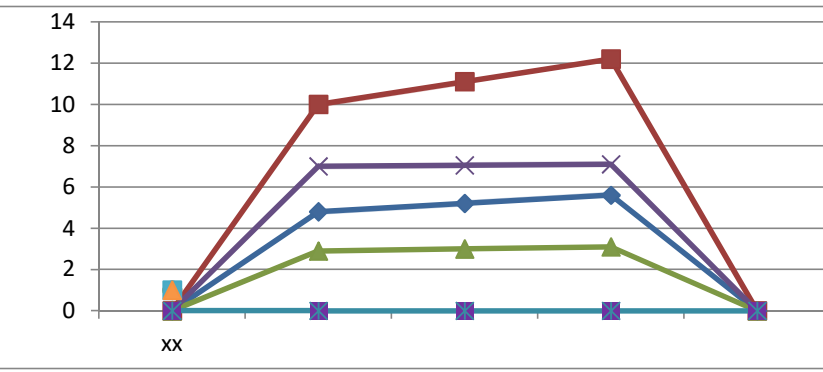


| | | | | |
|-------------|-----------------|-------|---------------|------|
| Hoch Fahren | Laufzeit Beginn | Mitte | Laufzeit Ende | Ende |
|-------------|-----------------|-------|---------------|------|

| Y Achse | | G Verschiebung 9,81 m/s ² |
|---------|-------|--------------------------------------|
| D1 Y | -2.50 | |
| D2 Y | -3.60 | |
| D3 Y | -2.10 | |
| D4 Y | 0.00 | |
| D5 Y | -6.60 | |
| Total | 14.80 | |



| Z Achse | | G Verschiebung 9,81 m/s ² |
|---------|-------|--------------------------------------|
| D1 Z | -2.20 | |
| D2 Z | -0.80 | |
| D3 Z | -0.20 | |
| D4 Z | 0.00 | |
| D5 Z | -0.10 | |
| Total | 3.30 | |



| | | | | | |
|--------------|-------------------------|--|--------|------------|-----------------------|
| Operator | J. Widmer | | Datum: | 08.08.2019 | |
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